Spanish speakers

Vowels

I (ship)confused with it (sheep)æ (man)confused with Λ (cup) or αt (heart)ə (a camera)pronounced as spellingɜt (girl)pronounced as spellingəu (phone)common error p (clock) or ɔt (ball)u (book)confused with ut (boot)

o (book) confused with uz (boot)

o (beer) pronounced as spelling

o (chair) pronounced as spelling

Consonants

Difficulty with groups of consonants. Final consonants may be dropped or not pronounced clearly. s may be substituted for other final consonants.

v common error b

h pronounced x (loch) or confused with d3 (jam)

j (yellow) confused with d₃ (jam) or h (hat)

z common error s

w found difficult in front of u (book) or u: (boot); may be pronounced b or gw

d sounds like ð (feather) in the middle or at the end of a word

 \int (shoe) common error $t \int$ (cherry)

may not be pronounced at the end of a word or may be pronounced η (ring) or m at the

end of a word

r strongly trilled; pronounced where normally silent

b may sound like v in the middle of a word

3 (television) may be confused with $t \int$ (cherry)

At the beginning of a word p t k may sound like b d g respectively, but at the end of a word b d g may sound like p t k respectively.

s + consonant found difficult at the beginning of a word, an extra vowel may be added.

Intonation

Sounds a little flat. Exercises expressing surprise or other emotions may be useful.

Stress

Joining word exercises may be useful.